We Do Things Differently!

When it comes to engineered product design and precision manufacturing, Alexandria Industries is highly recognized for exceeding industry standards, advanced engineering and process ingenuity. But what does this really mean for your production line, or most importantly, your bottom line?

Simply put, it’s a valuable supply chain that reduces your costs. We provide a single point of contact to satisfy a growing list of custom component needs and requirements of our customers. A true partner, we will work directly with you to develop the most cost effective return on investment with competitive lead times throughout the entire process. This is what we do every day. This is why you can demand and expect innovation from us.

Custom-Engineered Product Capabilities

- Custom aluminum extruded products from 6000 series alloys (up to 12” in diameter)
- Custom tailored heat dissipation components and more than 250 standard heat sinks
- Precision machining of ferrous and non-ferrous materials
  - Forming Processes: extrusions, bar stock, sand cast, die cast, forgings, investment cast, permanent mold
  - Materials: low/high carbon steels, alloy steels, stainless steels, aluminum, brass/bronzes, gray/ductile irons, plastics
    - 4th axis machining
    - 5th axis machining
    - Long bed machining up to 21 feet in length
    - Turning, honing, and broaching
- Fabrication
  - Notching and swedging to complex multi-stage punching and precision cutting
- Precision stretch forming and bending
- Thermoplastic injection molding ranging from 40 tons up to 2,750 tons
- Polyurethane foam molding and engineered resin prototype casting
- Mechanical and chemical finishing, painting and plating
  - Type II anodize and Type III hardcoat
  - ExtremEtech™ – deep matte chemical finishing alternative to sand or bead blasting
  - Variety of colors available
- Laser etch
- Welding – TIG and MIG
- Sub-assemblies to consumer ready, packaged full-assemblies
Product Design
Our engineering departments analyze concepts and assess product ideas with emerging technology and advanced manufacturing practices to create value to the overall design.

Manufacturing and Process Development
Alexandria Industries does offer undoubtedly the most comprehensive and process driven operations to its customer base with a very analytical, engineer driven approach to each manufacturing process. Each facility is capable of providing documentation and supportive studies (PPAP, FAI, FMEA, etc.) to help develop the most effective design and expectation of product performance.

Alexandria Industries
From the very first day, Alexandria Industries built business and developed strategies to adjust to the rapidly changing environment of contract manufacturing. Since 1966, the company re-invests in the organization to vertically integrate and expand service offerings to be an integral link in the supply chain for customers. Alexandria Industries’ acquisitions and strategic process investments have developed contract manufacturing services to a new, exciting level for our customer base.

From precision machining and fabrication of ferrous and non-ferrous materials, aluminum extrusions and heat dissipation components to plastic injection, foam molded products, finishing and assembly, each of these services enhance the engineered product capabilities of Alexandria Industries. Serving customers around the world, Alexandria Industries has proven to be more than a supplier, by becoming the supply chain itself.

Our mission will continue to push us to develop business strategies that support tomorrow’s supply chain initiatives for our customers, with a single point of contact for a variety of services and manufacturing capabilities. With this mission, we will continue providing superior value by eliminating the frequent struggles of managing multiple supplier schedules, lead times and performance metrics.

One Call
One call, hassle free.
Manufacturing Strategies

QRM – Quick Response Manufacturing
Today’s fast-paced business climate is one of the key drivers to select a QRM supplier. QRM relentlessly pursues the reduction of lead time in all aspects of an organization.

Implementing QRM allows Alexandria Industries to respond to customer needs by rapidly designing and manufacturing products customized to meet your needs.

QRM provides internal focus on reducing lead times (up to 90%) throughout an operation – from the front office to shipping – to improve quality, reduce cost, and eliminate non-value-added waste.

Continuous Improvement
Our customers experience the benefits of our commitment to continuous improvement. From the highest quality manufacturing capabilities and short lead times, to exceptional customer support. We are sure you too can benefit from our unique business structure.

Lean
Did you know aluminum has the highest rate of recycling than any other industrial material? One third of all aluminum produced is made of recycled aluminum. Now that is lean! As a manufacturer of aluminum products, we take great care that our product manufacturing follows lean practices every step along the way. From raw material to your shipping door, we examine each process to determine new ways to do more with less.

Quality Systems
Long before ISO became a popular buzzword in the business world, we were finding solutions to consistently produce the highest quality products for our customers. All of our facilities are ISO 9001 certified.

Through implementation of our ISO system, we benefit from effective process control, consistent training procedures, improved document and data control, and continuous improvement.

One Call
If you are considering an innovative manufacturing partner that you can find value in, give us a call today.
Aluminum Extrusions

As a full-service aluminum extruder, Alexandria Industries can be your single source supplier offering extruding, machining, stretch forming, bending, welding, finishing, assembly and much more. No more running after your product as it is shuttled from operation to operation, and place to place. Alexandria Industries offers a comprehensive line of services to simplify and streamline your total product requirements.

Engineering Assistance
Providing expert advice on designing your custom profile, our engineers and market specialists can help you make a smooth transition to aluminum extrusions. Whether you’re working on a prototype or rethinking a current project, 47 years of experience in extruding and machining makes Alexandria Industries the smart choice.

6000 Series Alloys
We extrude the highest quality aluminum alloys in the 6000 series, the most popular series for most industry applications. Our depth of expertise in both extruding and machining these alloys allows us to provide consistently high quality product to our customers. We extrude both primary and secondary (recycled) billet for the specific needs of our customers.

Short Lead-Times
We offer minimized lead-times using Quick Response Manufacturing (QRM) principles for both extrusion-only and value-added products. With lead times sometimes as short as five days, we have helped many of our customers discontinue their inventory stocking programs. Our commitment to continuous improvement and set-up reduction allows us to make process improvements that continue to expand the utilization of our equipment.

Press Capabilities
Our four presses allow us the capability to run small and large profiles effectively.

- 3.5 inch diameter Youngstown 550 ton aluminum extrusion press
- 7 inch diameter Youngstown 1800 ton aluminum extrusion press with BICS cooling system
- 7 inch diameter Loewy 1800 ton aluminum extrusion press
- 11 inch diameter Farrel 3500 ton aluminum extrusion press

Our Competition
There is one more thing we think you should know. Our competition keeps a pulse on what is happening at Alexandria Industries. This tells us two things:

1. We are leading the way for others to follow.
2. Customers who partner with Alexandria Industries will be a step ahead of their competitors.

One Call
Give us a call today. Being your single-source supplier is our goal. Our staff brings a new level of service to your supply chain.
Extensive Capabilities and Expertise
At Alexandria Industries, multi-axis CNC machines, universal robotics, and vertical machining centers, combined with our expertise and skilled machinists, bring great value to customers whose products require precise details to complete their complex component design needs.

Material Types
We machine both ferrous and non-ferrous materials, including low/high carbon steels, alloy steels, stainless steels, aluminum, brass/bronzes, gray/ductile irons and plastics.

Material Forms
We machine aluminum extrusions, bar stock, sand cast, die cast, forgings, investment cast and permanent mold. Materials formed at Alexandria Industries include aluminum extrusions and some aluminum bar stock.

Machining Equipment
With our extensive knowledge and hands-on experience with CNC precision machining, the equipment selected for your components is the right one for the job. Our proprietary long-bed machining centers quickly machine lineal extrusions up to 255 inches long, while our multifunction manufacturing cells machine, deburr, tumble, wash, assemble, and package customer components. We also offer turning, honing, broaching, and complex, punching equipment to provide complete solutions for your component needs.

Fabrication
We do more for our customers by providing notching, swedging, complex, multi-stage punching, miter sawing, deburring, laser etching, and other multifunction manufacturing processes.

One Call
With our more than 50 years of experience, expansive list of equipment, and resourceful attitude, we provide solutions to fit your needs. With one call, we can help you determine if Alexandria Industries is the best manufacturing supplier for you.
Precisely Engineered Shapes
One of our many customized aluminum extrusion fabrication services at Alexandria Industries is stretch forming and bending. We manufacture precision-engineered radius-formed components with outstanding predictability, performance analysis and profile design.

Our different types of bending and stretch-forming equipment allow us to create diverse components. We help our customers understand the differences and provide valuable input on the best bending or forming solution for their product needs. We do this while attaching some of the tightest tolerances in our industry.

Stretch Forming
Stretch forming your aluminum extrusions is common for many product applications.

- Marine industry: boat gunnels and curved structural components
- Medical industry: C arms for electro-medical imaging machines
- Automotive: structural and decorative components for today’s advanced component technologies

Our fully programmable 32-ton stretch former is capable of forming curved aluminum components as long as 288 inches.

Bending
From simple tube bending to more complex customer extrusion bending, our ability to bend materials to provide the curved or bent aluminum precision shape you need, will set you apart from your competition.

Our programmable rotary, push, twin head and 3-roll benders make it possible for us to provide uniquely formed extrusions that allow you to create innovative products.

One Call
Our value-added aluminum fabrication services, and our precision-engineered extrusion capabilities, take supply chain efficiency to a new level that is untouchable by any other supplier. Give us a call today.
**Finishing & Assembly**

**Metal Surface Finishes**
We start with the finest materials and the best manufacturing practices in the industry. We continue by finishing your quality components by maintaining tight chemical and electrical control. Metal finishing at Alexandria Industries allows for fewer issues with quality, relationship management, and freight damage, in addition to reduced shipping charges. From mechanical surface finishing to anodizing to our unique ExtremEtch™ finish, we are here to help select the best options for your metal finishing needs. Our customers understand that they can count on us to provide superior consistency, high quality and color uniformity.

*Anodizing* — Anodizing is one of the most common and durable chemical finishes. We provide both Type II and Type III (hardcoat) finishes.

*ExtremEtch™* – A finishing process that produces an evenly distributed matte coating, without sacrificing the high tolerance features needed to meet your extrusion requirements.

*Chromate Conversion* – This low-cost option is ideal for corrosion and wear protection, and is also used as a bonding agent for paint and adhesives.

*Painting* – Choose between two types of painting for your products: powder coating and liquid coating. Your final product needs determine the best coating method.

*Plating* – We provide a surface covering to help protect your components.

*Heat Treating* – We provide specific heat treatment characteristics to your component materials.

*Mechanical Finishing* – If your products do not need the protective coating provided by anodizing or other chemical finishing options, you may want to consider a mechanical finish for your products. We can buff, brush, bead blast, and tumble your components for a finished look and feel.

**Assembly**
Sometimes it makes sense for someone else to put together the pieces of the puzzle. We offer a broad range of assembly services, and have the efficiency and know-how to do product assembly right. Maybe your components need plastic end caps added before shipment. Or, perhaps your components need to be packaged and ready for final sale. We can do it. No matter what you need, we are here to help. From the smallest label to a complex multi-piece final component assembly, Alexandria Industries is the answer to your assembly service needs.

**One Call**
At Alexandria Industries, we make your job easy so you can spend your day doing other things. Give us a call today.
Plastic Injection Molding
Demand Innovation

Alexandria Industries manufactures thermoplastic injection-molded products, using engineered-resin. Our molding capabilities range in size and weight, from one gram, up to seven pounds. With specialized services and a range of equipment, we are here to meet your finished product needs.

Services
We focus on understanding and meeting your requirements. From early project involvement through final delivery, Alexandria Industries will work with you every step of the way in your product development process.

Capabilities
Our advanced engineering services, design assistance and component supply capabilities, offer the highest degree of quality and tightest tolerances afforded through the diverse molding processes. Our new plastic injection-molding presses with embedded smart technology, allow us to reduce lead times by up to 50 percent, while adding capacity.

We are committed to providing you with the freedom to design. By working closely with our customers and our mold builders in the design phase, we can make improvements or changes quickly and cost effectively. We also offer the capability to produce 3D printed parts to evaluate your design’s intent. During the manufacturing phase, we closely evaluate the finished product to ensure it is consistent with your design specifications.

Equipment
- 50 Ton, 1 and 2 oz. shot size
- 60 Ton, 3.5 oz. shot size
- 90 Ton, 5.5 oz. shot size
- 150 Ton, 11 oz. shot size
- 300 Ton, 32 oz. shot size
- 350 Ton, 32.5 oz. shot size
- 390 Ton, 32.5 oz. shot size

One Call
Give us a call today. You will be happy you did. We are a supplier like no other. You have our word on it.
Foam Molding

A Unique Benefit
When you create your next new product, consider how foam molding might be the material you need to make your product or application resistant to vibration and noise.

Molding polyurethane brings the flexibility to design in properties that are nearly impossible to capture with other materials and substrates. It also improves cost performance and expands the opportunities for advanced engineering properties. While polyurethane molded components offer many unique benefits of widely used materials such as plastics, metals and durable ceramics, it also allows the flexibility to form rubber-like materials.

Low Tooling Costs
The polyurethane molding process provides affordable tooling costs and quicker lead times compared to other competitive processes. Tools can be as simple as a prefabricated plywood shape to more sturdy materials such as a 6000 series aluminum plate.

Polyurethane molded products can be designed to have a hardness of 10-15A, similar to a pencil eraser, or as hard as 90D, like a golf ball. Whatever you need, we can develop a specific formula to meet your components’ functional and aesthetic requirements.

Polyurethane Benefits
- Aids in product noise reduction
- Resists a range of corrosive substances such as oil, grease and other chemicals
- Bonds to a wide variety of other materials, including over-molding of different substrates
- Offers a range of durability and resiliency
- Ideal for extreme flex applications and resists cracking or splitting
- Durable in low temperature environments and resistant to thermal shock
- Resistant to impact. Polyurethane molding was created to replace other materials which could not stand up to high impact situations.

Equipment
Dekker Foam Molding Machine – 10-12 lb./cubic foot foam densities

One Call
Give us a call today if you have a component that can benefit from expansion foam molding.
Heat Dissipation Components

Since 1974, we have been manufacturing custom and standard heat sink solutions. We continue to specialize in providing engineering support for thermal application designs, short run orders, and timely deliveries.

Engineering Assistance
Our expertise in designing extrusions for custom heat sinks is cutting-edge. We will save you time and money. When designing or looking for any type of heat transfer product, Alexandria Industries is the smart choice. Besides manufacturing a product that meets your needs, our experts will guide you in heat dissipation designs.

Fast Turnaround
We know it’s important to have products fast. You can be sure that we can ship any of our 225+ in-stock heat sinks quickly. We also provide unbelievable lead times on custom heat dissipation solutions. Machined prototypes can be completed upon request. Our goal is to see you succeed and we do what we can to help you beat your competitors to market!

Quantities
We understand manufacturers do not always have the opportunity to order large quantities of heat sinks. Not everyone needs thousands of the same heat sink. But some people do. This is why we offer low quantity orders of our stock heatsinks, along with higher volum orders for your custom heat sink designs.

Material/Process
Aluminum is the most cost effective solution for cooling a majority of electronic devices. The most common alloy for extruded heat sinks is 6063-T5, which is easy to extrude and has excellent thermal and mechanical properties. Materials available are not limited to aluminum only. Our manufacturing processes include aluminum extrusions, bonded fin, and others. We provide heat sinks from .25” to 12” wide.

One Call
Give us a call today to get your heat sink solutions underway. You will be pleased with your experience partnering with Alexandria Industries as your heat sink manufacturer.
Welding

Services
For OEMs who struggle to find welding services, or want to simplify their supply chain, our certified welders can meet quick-turn, overruns and small to high-volume production orders.

At Alexandria Industries, we offer tungsten inert gas (TIG) and metal inert gas (MIG) welding services for a range of applications, including but not limited to medical components, and service trucks, truck bodies and trailers, as well as the marine and recreation industries. Our welding services complement our extrusion, finishing, and machining capabilities, bringing more value to customer products that require permanent welds to join component assemblies.

Depending on your product needs, including adding strength to your metal fabrications, we are sure to have a welding solution that fits your needs.

TIG Welding
Our gas tungsten arc welding (GTAW), also known as TIG welding, uses a non-consumable tungsten electrode to produce the weld. Most commonly used to weld thin sections of stainless steel and non-ferrous metals such as aluminum, magnesium, and copper alloys, TIG welding allows our certified welders greater control to produce stronger, higher quality welds, versus competing processes, such as shielded metal arc welding and gas metal arc welding.

TIG welding is comparatively more complex and difficult to master, making it significantly slower than most other welding techniques.

MIG Welding
We also offer gas metal arc welding (GMAW), also known as MIG welding. MIG is the most common industrial welding process, preferred for its versatility, speed and the relative ease of adapting the process to robotic automation. MIG welding uses four primary methods of metal transfer – globular, short-circuiting, spray, and pulsed-spray.

Welding Capabilities
- American Welding Society (AWS) D1.2/D1.2M-2003

One Call
If you are looking for a supplier who offers a range of complementary manufacturing capabilities and services that you can find value in, give us a call today.
Education

“The thought of pulling key employees to attend a two-hour seminar during our busy season seemed unrealistic. After attending your seminar, we realized this short investment in time has paid for itself 100-fold by the valuable information we learned.” Engineering Director, Fortune 500 Company.

Education Services
Demanding innovation is integral to everything we do at Alexandria Industries. Our unconventional thinking and inventive design ideas can help you create innovative products that will stand out in the crowded marketplace. Another unique thing about Alexandria Industries is that we are always excited to share our knowledge through educational services and content tailored to meet your needs. We invite you to join us at these events created to help you be more successful.

Events

Customized Education Seminars – Geared for engineering and purchasing, we offer education seminars at your facility or a convenient nearby venue. We provide insights into designing for manufacturability, while reducing costs and improving product quality. Attendees from our more than 100 seminars agree this is a valuable and informative resource. Topics include:

- Aluminum Extrusion
- Assembly
- Bending and Stretch Forming
- Cost Reduction Strategies
- Custom Packaging
- Finishing
- Heat Transfer Products

- New Product Development
- Plastic Injection and Foam Molding
- Precision Machining
- Printing (Ink Jet, Ink Stamp, Laser Etch, Label, Silk Screen, Engraving)
- Quick Response Manufacturing (QRM)
- Welding

Customer Leadership Conference – At our Customer Leadership Conference, we share educational information on varied topics, including the value of Quick Response Manufacturing, leadership training, and RoHS & REACH standards, as well as trends in the aluminum metal market and the economy. Industry leaders, along with our own experts, present information that can improve product manufacturability and streamline purchasing. Our customers have found significant value in the information provided and find it hard to believe we offer all of it at no cost. The conference is ideal for manufacturing business owners, CEOs, operations, management, engineering and purchasing staff.

Resources

White Papers and News Articles – Technical and how-to guides that offer relevant information to assist you in your product design, while guiding your supply needs in today’s manufacturing economic climate.

E-Newsletters – Short articles about industry issues and today’s manufacturing challenges, along with information on our services, news/announcements and what’s happening at Alexandria Industries.

One Call
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*Core Capability
Secondary Capability or Outsourced*
### Materials
- Aluminum - 6065A*
- Aluminum - 6060*
- Aluminum - 6061*
- Aluminum - 6063*
- Aluminum - 6082*
- Aluminum - 6360*
- Aluminum - 6463*
- Aluminum - 7075**
- Bar Stock**
- Brass**
- Bronze**
- Copper**
- Iron - Ductile**
- Iron - Gray**
- Polyurethane Foam
- Sheetmetal - Ferrous**
- Sheetmetal - Non Ferrous**
- Steels - Alloy**
- Steels - High Carbon**
- Steels - Low Carbon**
- Steels - Stainless**
- Thermoplastics**

*Extrude and Machine  
**Machine Only

### Resources
- 24-7 Production
- Advanced Engineering Services
- Supplier Controls
- Calibration
- Capability Studies
- Customer Leadership Conference
- Customer Newsletter
- Design Engineering In-house
- Dimensional Metrology
- Disaster Recovery Plan
- First Article Inspection
- Fixture Building
- In-House Design
- On-site Education and Seminars
- Production Part Approval Process (PPAP)
- Preventative Maintenance
- Tool Building
- R & D Support
- Rapid Prototyping via Urethane Casting
- Raw Material Traceability
- SPC Data Collection
- Supplier Controls
- Tool Building
- Virtual Tour

### Certification, Licenses, Compliances
- Federal Firearms Licensed
- ISO 9001 Certified
- ITAR Compliance
- REACH
- RoHS

### Exhausting List
Some people think it’s impossible to be really good at everything when you offer so many services. We want you to know that it truly isn’t the case at Alexandria Industries. Our expert service providers are sought after in their industries to speak at manufacturing events around the country and even internationally. This expertise guarantees you that your products will be in great hands at Alexandria Industries.

### One Call
Give us a call today if your company can benefit from the services provided by Alexandria Industries. We are here to support your success.